20

5

## WHAT IS CLAIMED IS:

 A laminate adhesive comprising a polyisocyanate component and a polyol component containing polyester polyol,

wherein the polyester polyol contains naphthalenedicarboxylic acid and/or alkyl ester thereof as an acid component; and

wherein concentration of cyclic ester compounds in extracted water, which are extracted from a composite film bonded by the laminate adhesive by water of 0.5mL/cm<sup>2</sup> per unit area of the composite film, is 0.5 ppb or less in terms of dibutyl phthalate concentration measured by a gas chromatograph flame ionization detector.

- The laminate adhesive according to Claim 1, wherein the polyester polyol further contains ethylene glycol and/or propylene glycol as a polyhydric alcohol component.
- The laminate adhesive according to Claim 1, wherein the polyester polyol further contains dimer acid as an acid component.
- 4. The laminate adhesive according to Claim 1, wherein concentration of cyclic urethane compounds in extracted water, which are extracted from a composite film bonded by the laminate adhesive by water of 0.5mL/cm<sup>2</sup> per unit area of the composite film, is 0.5 ppb or less in terms of dibutyl phthalate concentration measured by a gas chromatograph flame ionization detector.